

INDEX

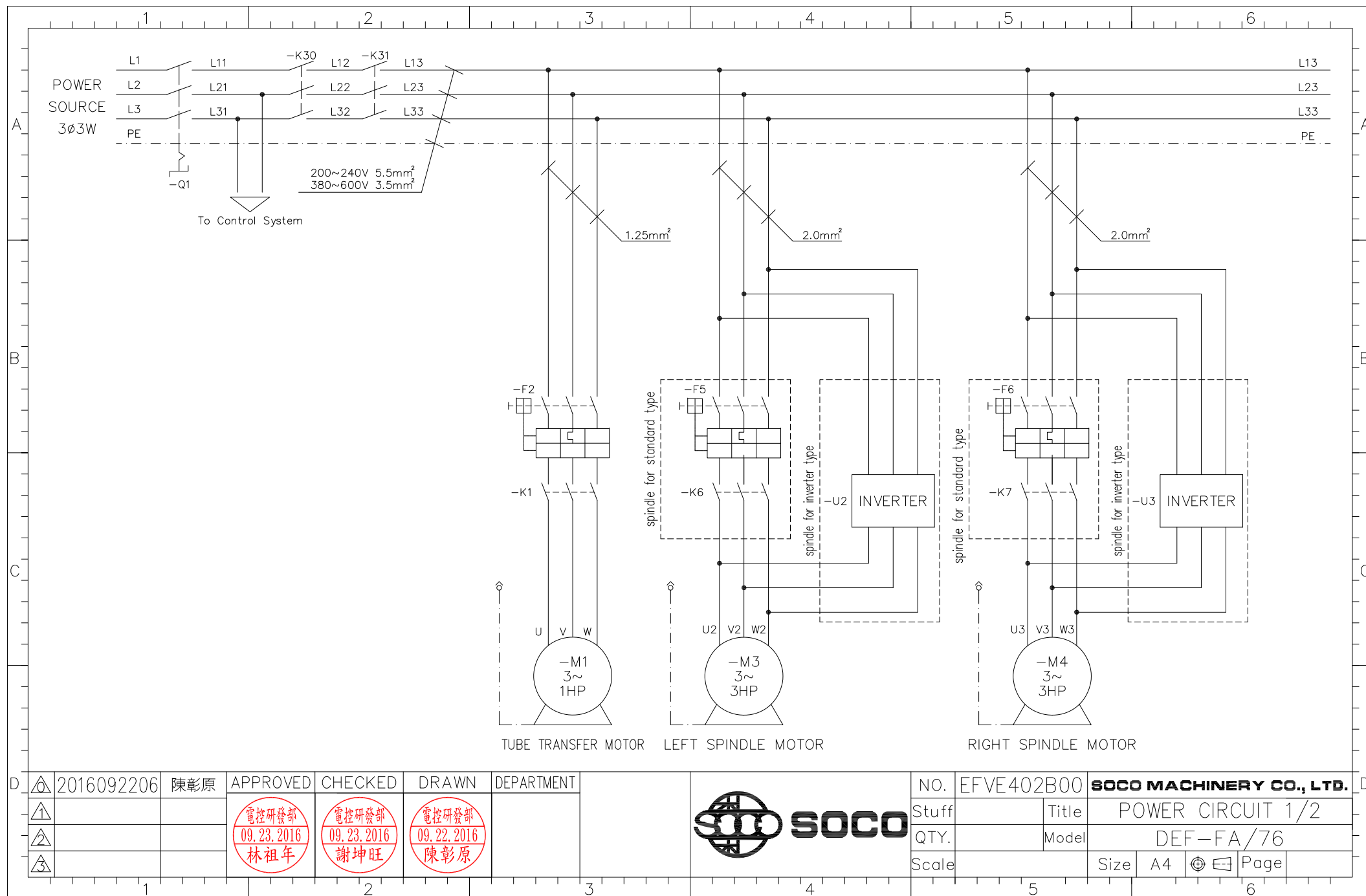
NO.	DRAW NO.	DESCRIPTION
01	EFVE401B00	INDEX
02	EFVE402B00	POWER CIRCUIT 1/2
03	EFVE403B00	POWER CIRCUIT 2/2
04	EFVE404B00	CONTROL CIRCUIT
05	EFVE405B00	EMERGENCY STOP CIRCUIT
06	EFVE406B00	PLC INPUT CIRCUIT_1/2
07	EFVE407B00	PLC INPUT CIRCUIT_2/2
08	EFVE408B00	PLC OUTPUT CIRCUIT_1/2
09	EFVE409B00	PLC OUTPUT CIRCUIT_2/2
10	EFVE410B05	OUTPUT RELAY CIRCUIT
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13	EFVE413B00	CONTROL PANEL LAYOUT
14	EFVE414B00	INVERTER LAYOUT(MITSUBISHI)
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17	EFVE417B00	PARTS LIST_3/9
18	EFVE418B00	PARTS LIST_4/9
19	EFVE419B00	PARTS LIST_5/9
20	EFVE420B00	PARTS LIST_6/9
21	EFVE421B00	PARTS LIST_7/9

NO.	DRAW NO.	DESCRIPTION
22	EFVE422B00	PARTS LIST_8/9
23	EFVE423B00	PARTS LIST_9/9
24		
25		
26		
27		
28		
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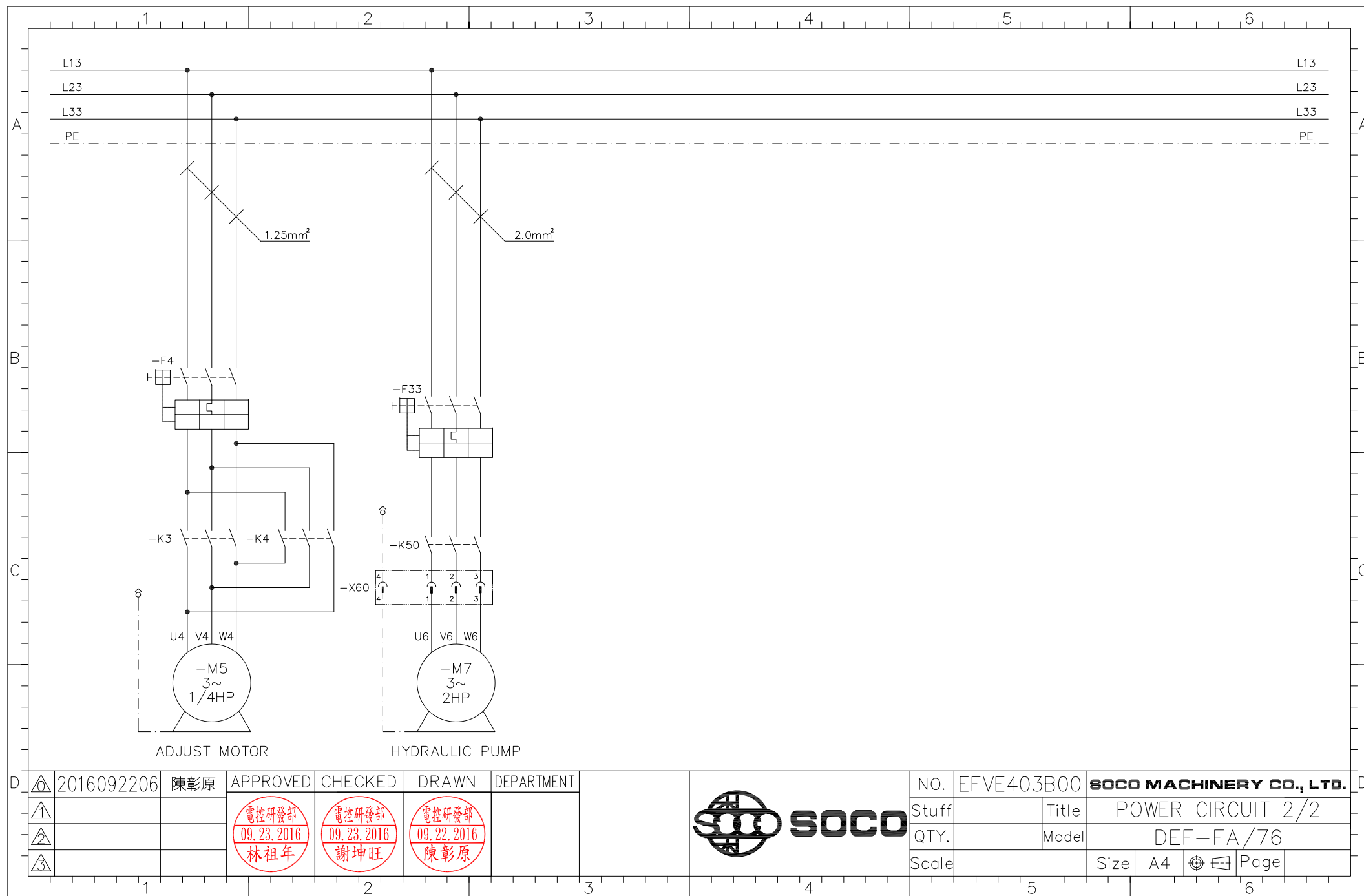
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△						
△						



NO.	EFVE401B00	SOCO MACHINERY CO., LTD.			
Stuff		Title	INDEX		
QTY.		Model	DEF-FA/76		
Scale		Size	A4	⊕	Page



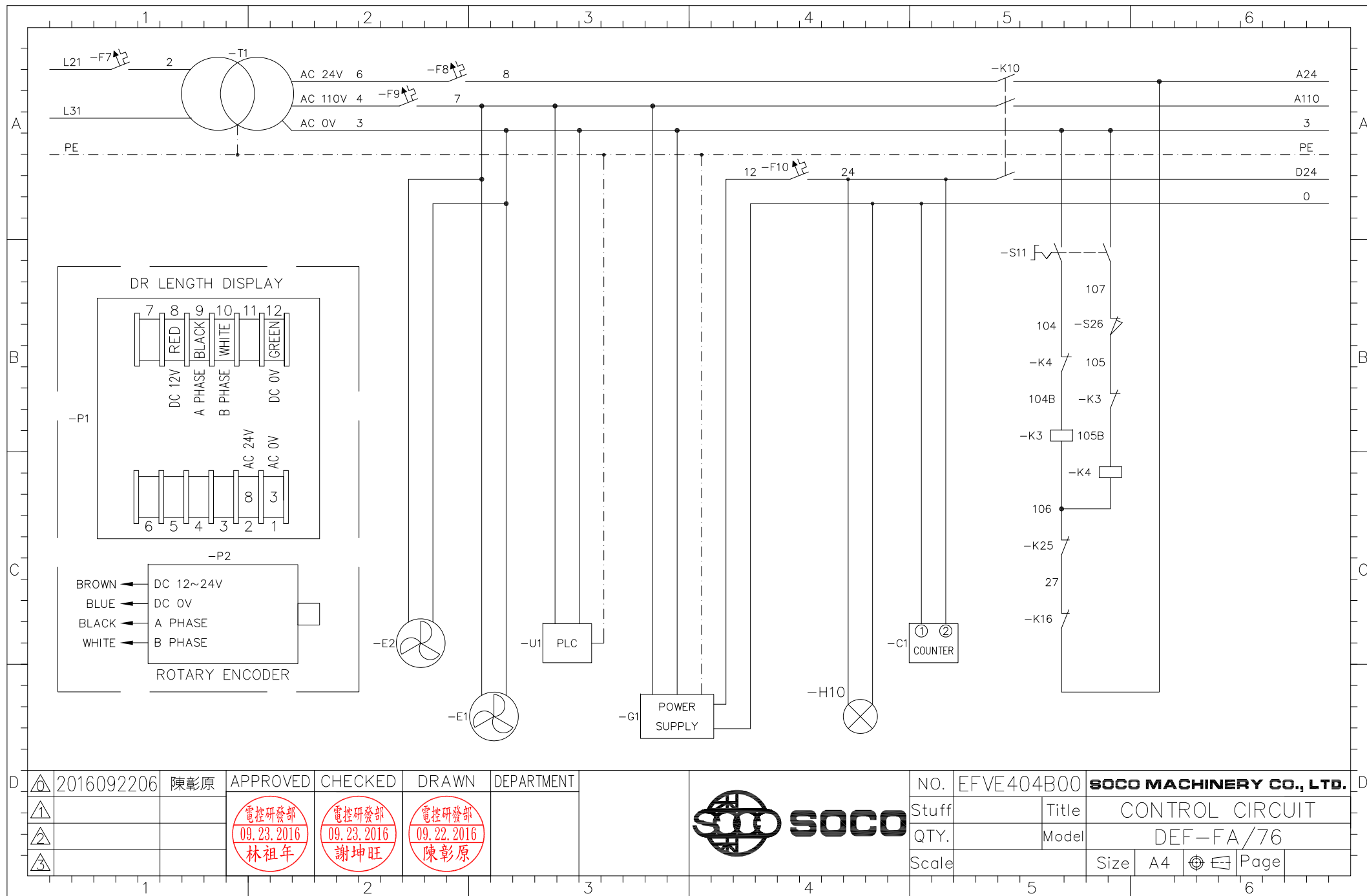
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Stuff		Title	POWER CIRCUIT 1/2		
QTY.		Model	DEF-FA/76		
Scale		Size	A4	Page	



△	2016092206	陳彰原	APPROVED	CHECKED	DRAWN	DEPARTMENT
△			電控研發部 09.23.2016 林祖年	電控研發部 09.23.2016 謝坤旺	電控研發部 09.22.2016 陳彰原	
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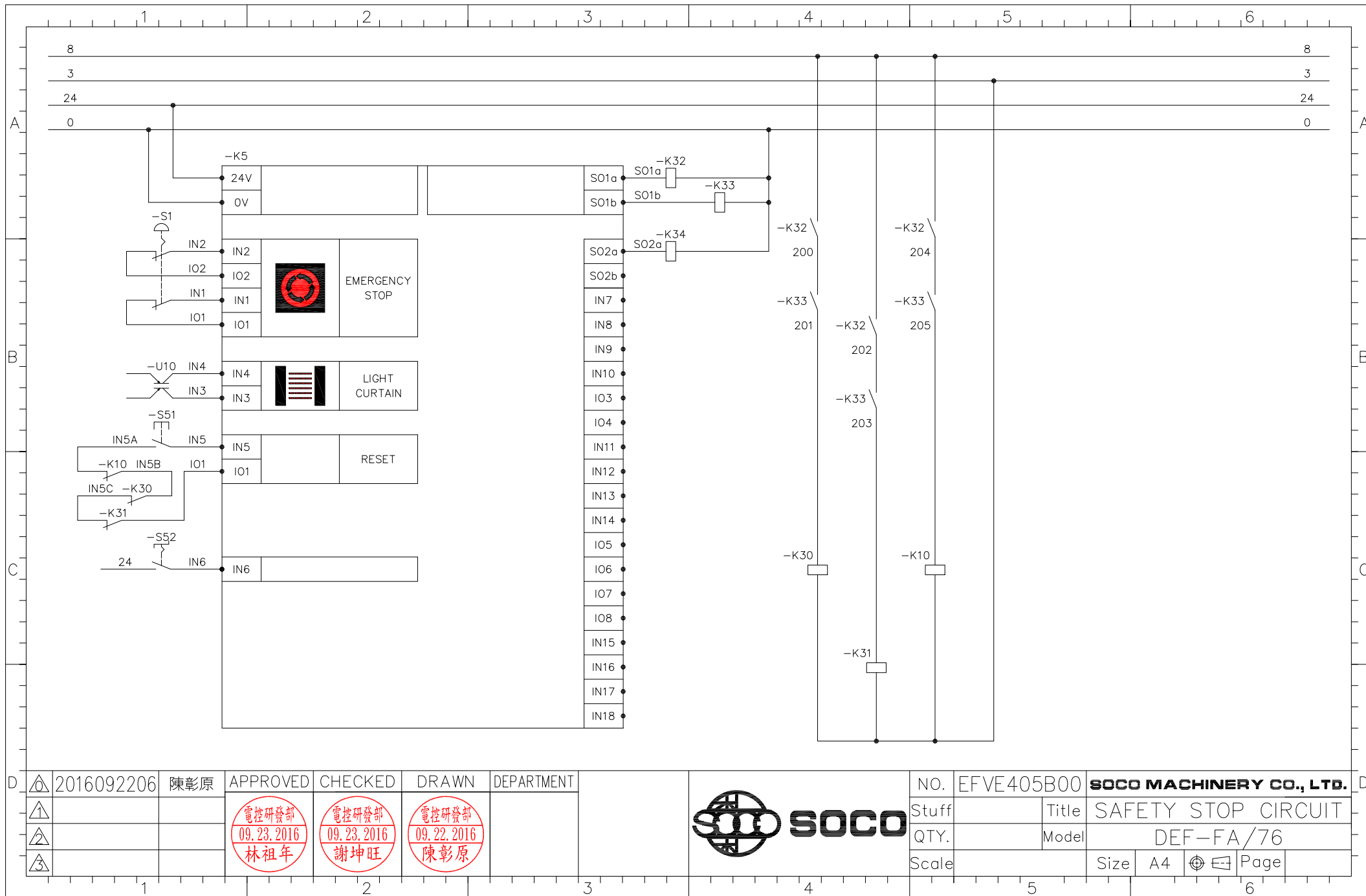
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QTY.		Model	DEF-FA/76
Scale		Size	A4
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△	2016092206	陳彰原	APPROVED	CHECKED	DRAWN	DEPARTMENT
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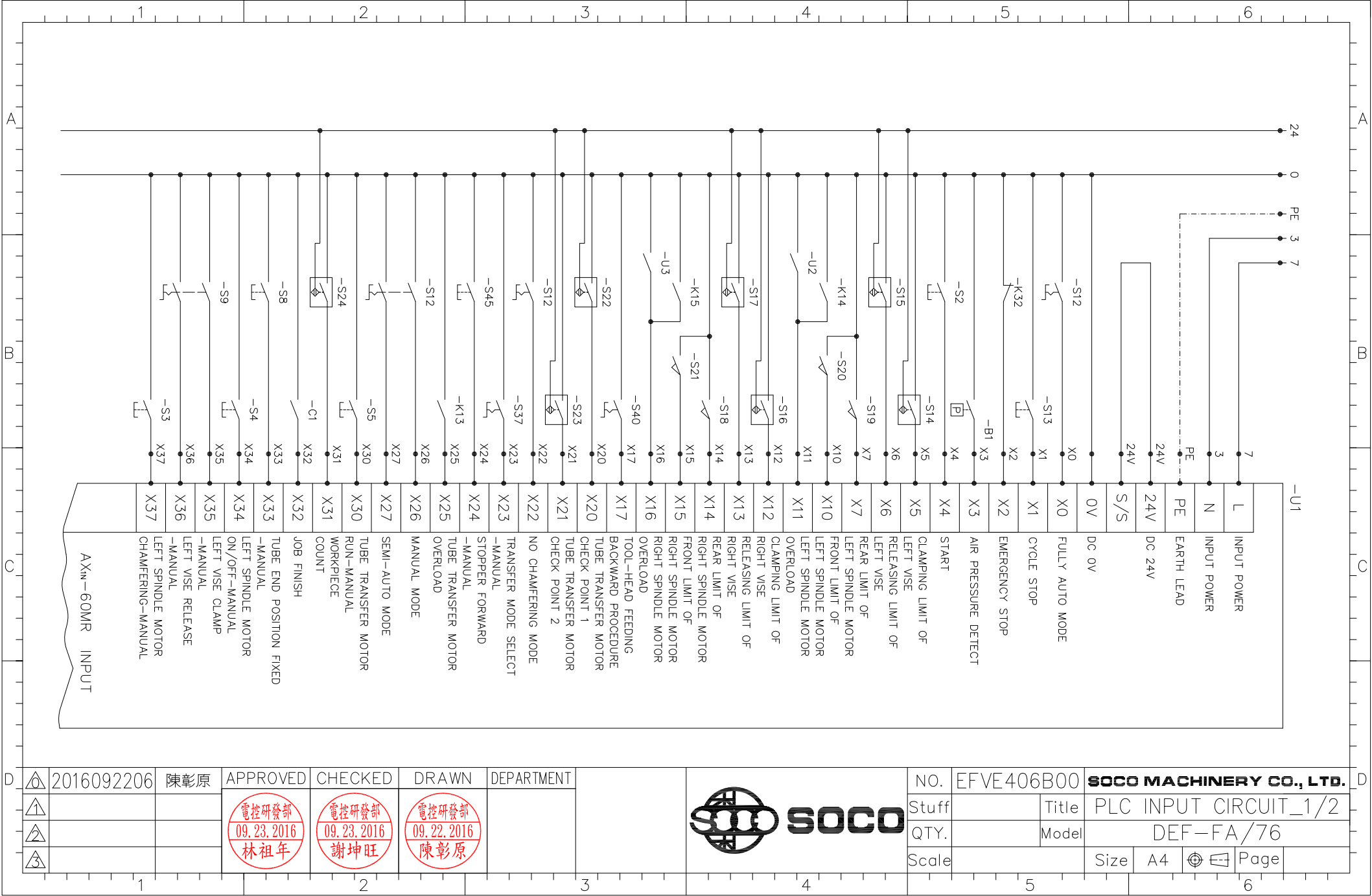


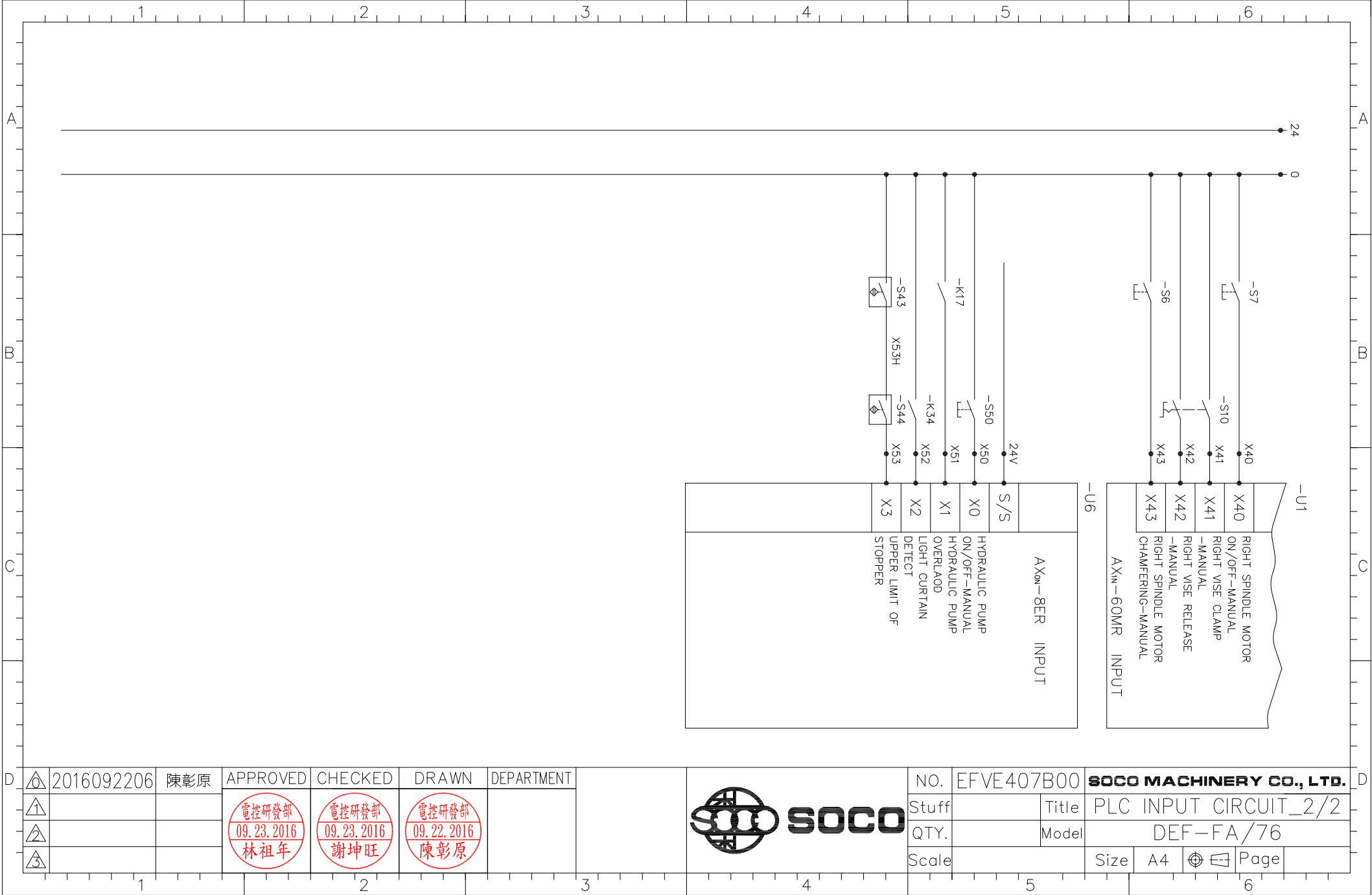
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Stuff		Title	CONTROL CIRCUIT		
QTY.		Model	DEF-FA/76		
Scale		Size	A4	Page	



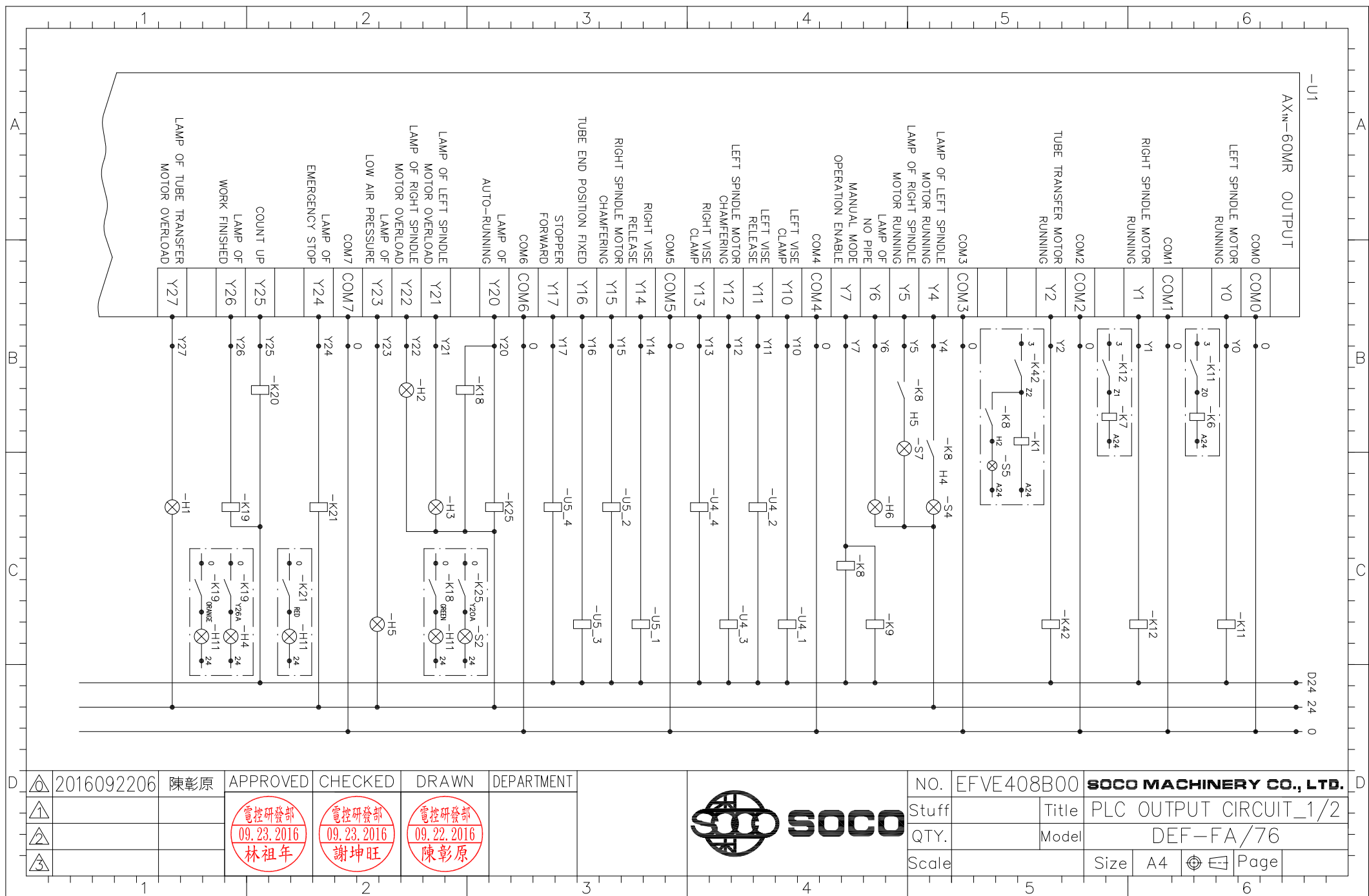
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						QTY.		Model	DEF-FA/76
						Scale		Size	A4
								Page	

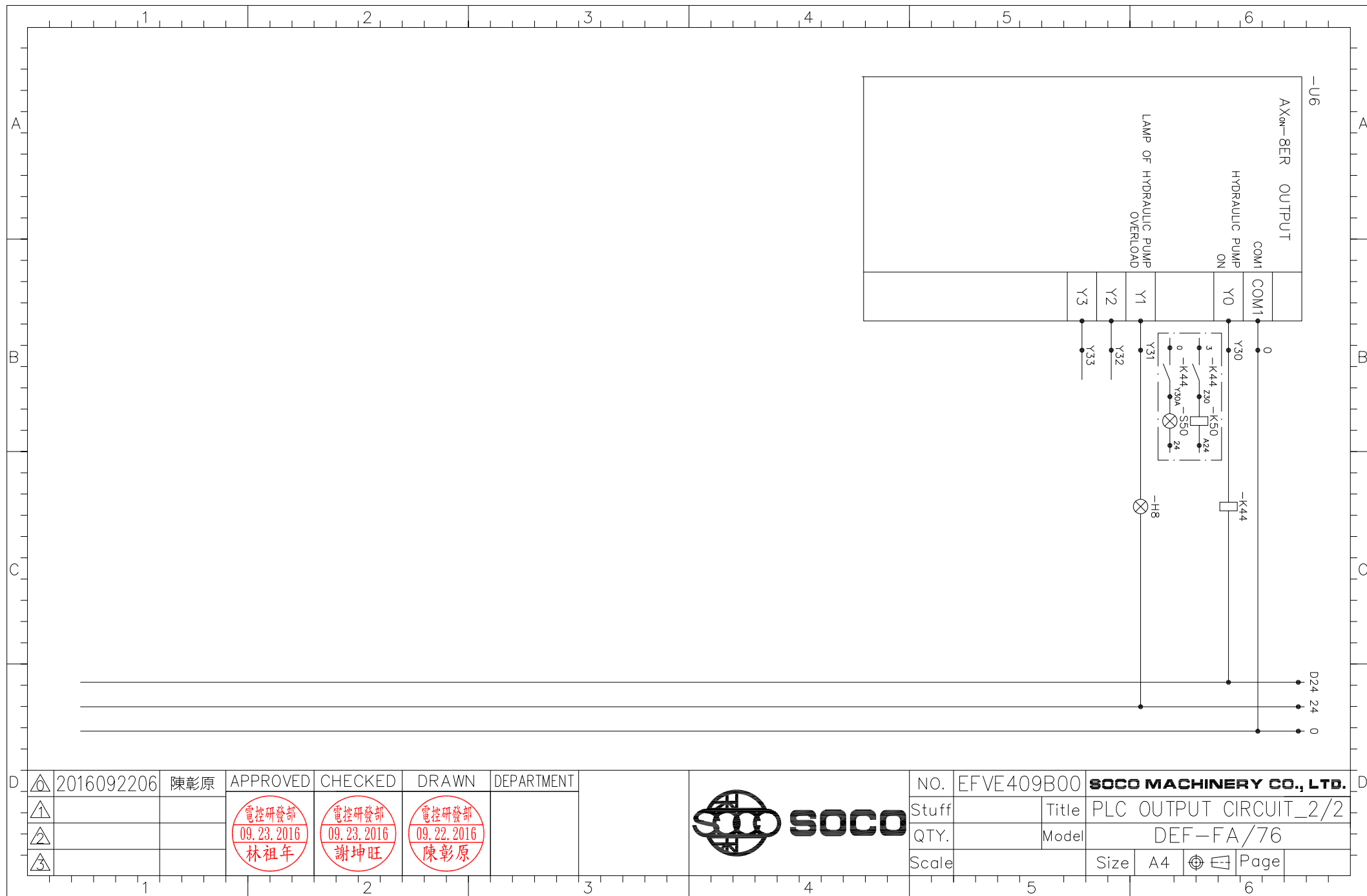






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Stuff		Title	
QTY.		Model	
Scale		Size	A4
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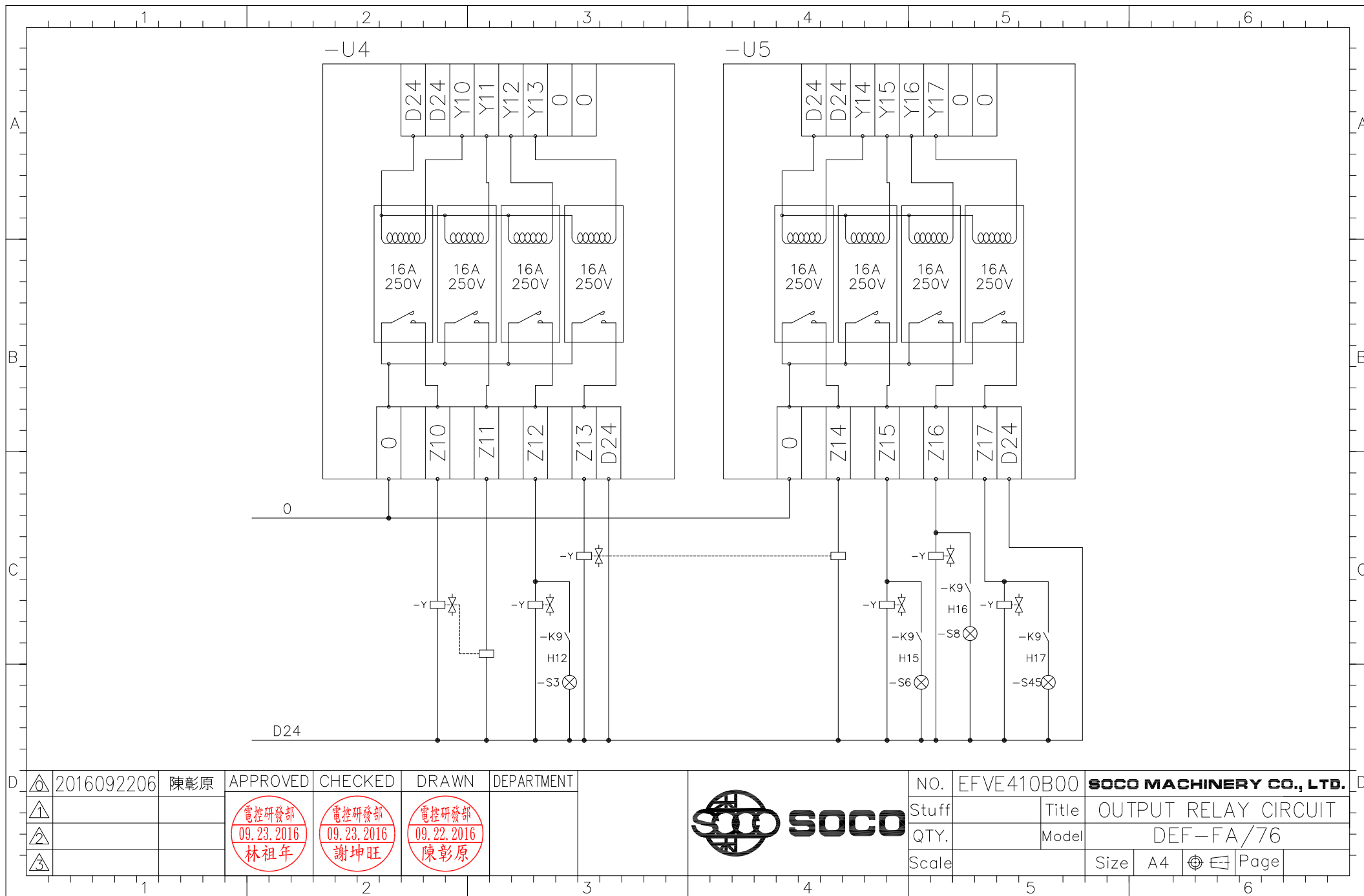




△	2016092206	陳彰原	APPROVED	CHECKED	DRAWN	DEPARTMENT
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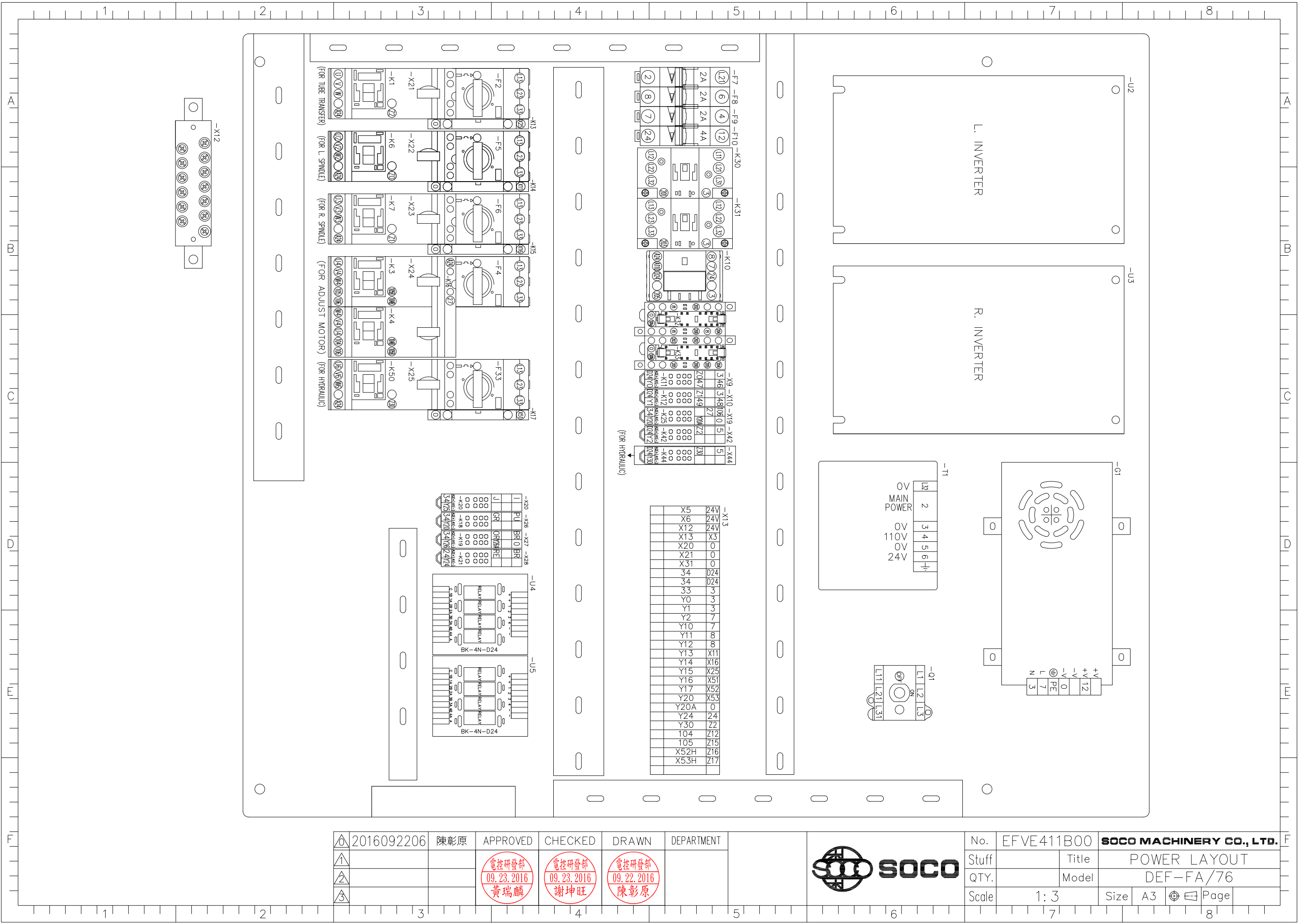
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QTY.		Model	DEF-FA/76	
Scale		Size	A4	Page



△	2016092206	陳彰原	APPROVED	CHECKED	DRAWN	DEPARTMENT
△			電控研發部 09.23.2016 林祖年	電控研發部 09.23.2016 謝坤旺	電控研發部 09.22.2016 陳彰原	
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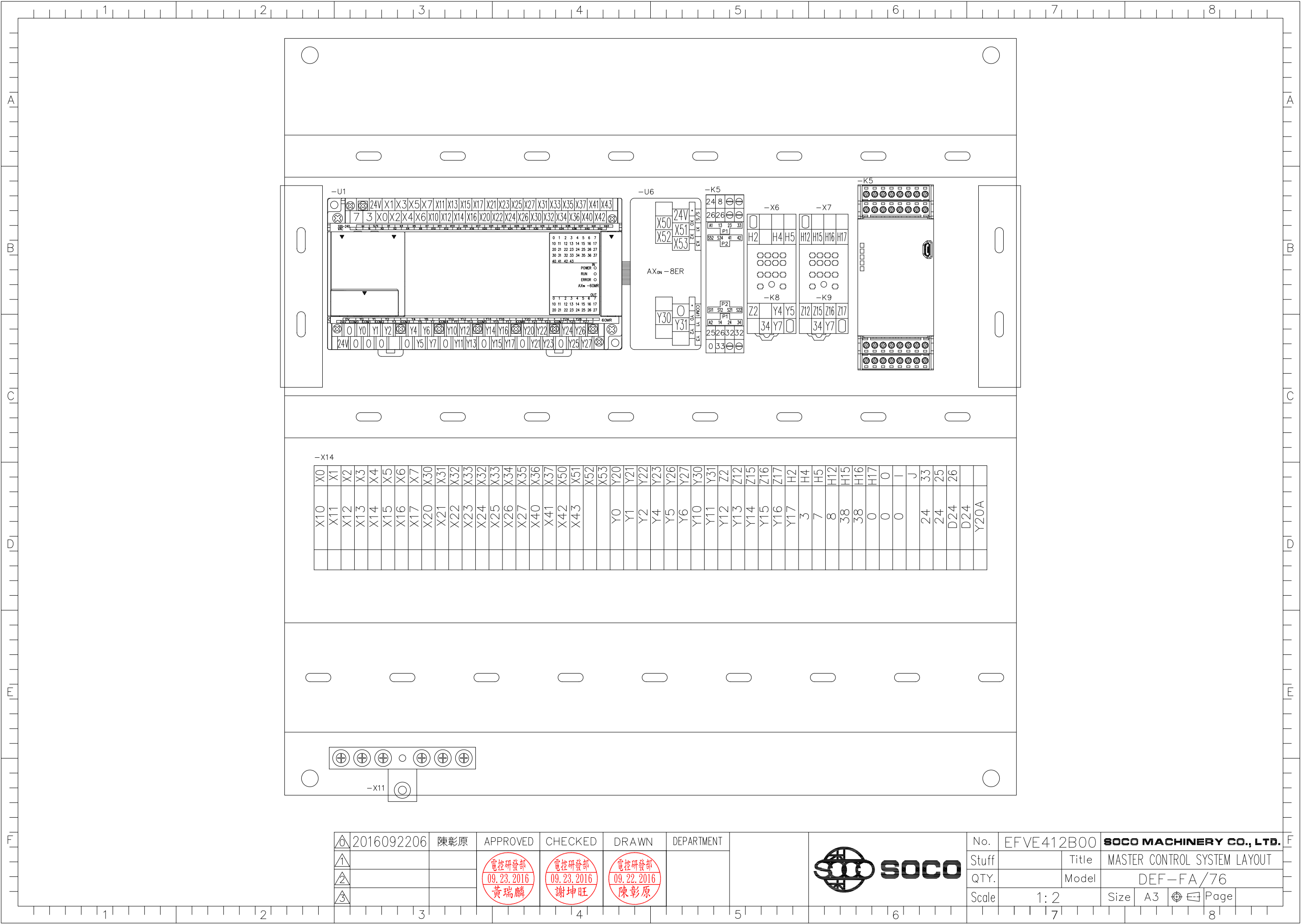
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Stuff		Title	OUTPUT RELAY CIRCUIT		
QTY.		Model	DEF-FA/76		
Scale		Size	A4	Page	



2016092206	陳彰原	APPROVED	CHECKED	DRAWN	DEPARTMENT
1		電控研發部	電控研發部	電控研發部	
2		09.23.2016	09.23.2016	09.22.2016	
3		黃瑞麟	謝坤旺	陳彰原	



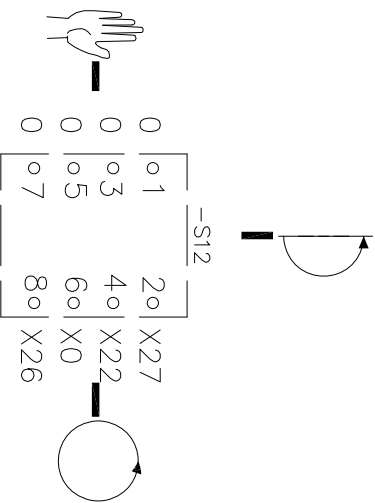
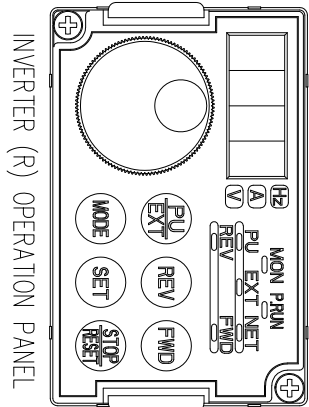
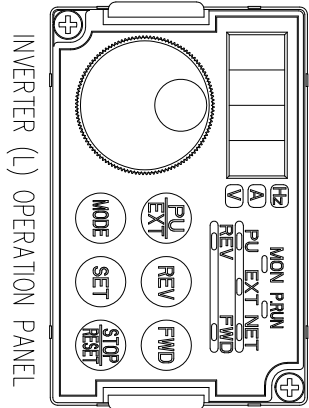
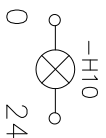
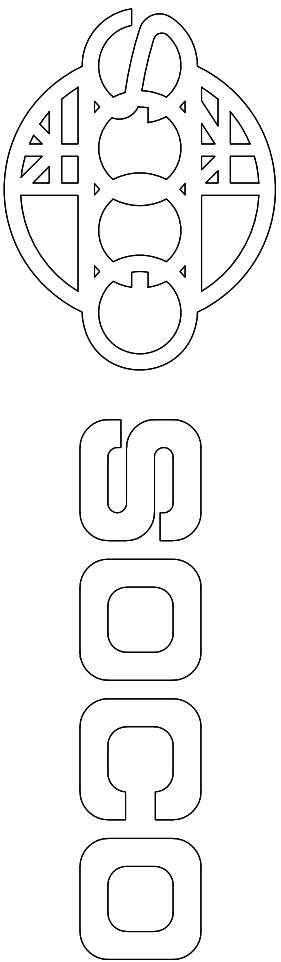
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Stuff		Title	POWER LAYOUT	
QTY.		Model	DEF-FA/76	
Scale	1:3	Size	A3	Page



△	2016092206	陳彰原	APPROVED	CHECKED	DRAWN	DEPARTMENT
①			電控研發部	電控研發部	電控研發部	
②			09.23.2016	09.23.2016	09.22.2016	
③			黃瑞麟	謝坤旺	陳彰原	

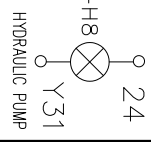
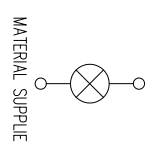
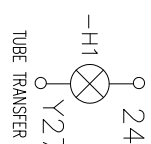
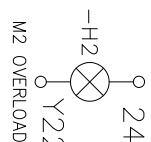
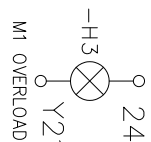
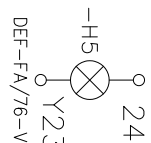
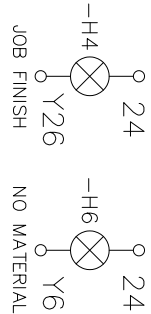
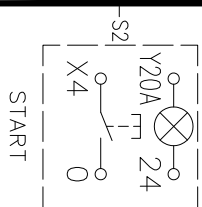


No.	EFVE412B00	SOCO MACHINERY CO., LTD.		
Stuff		Title	MASTER CONTROL SYSTEM LAYOUT	
QTY.		Model	DEF-FA/76	
Scale	1: 2	Size	A3	Page

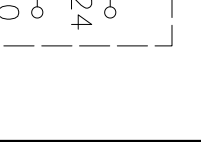
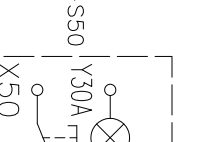
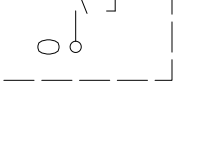
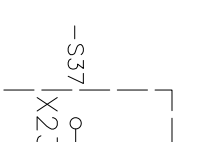
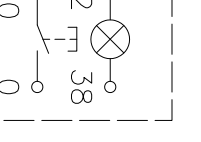
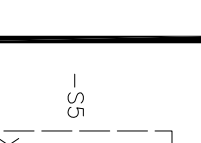
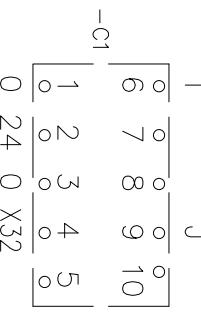
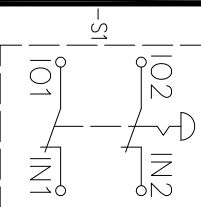


OPERATION MODE

INDICATOR



AUTO



EMERGENCY STOP

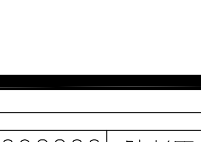
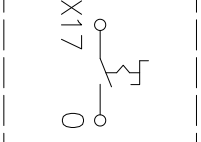
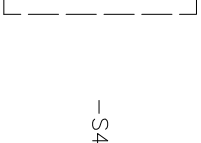
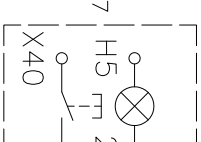
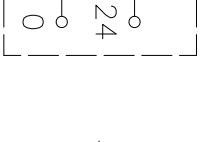
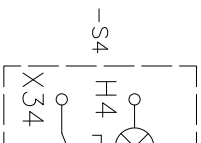
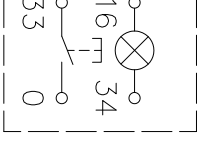
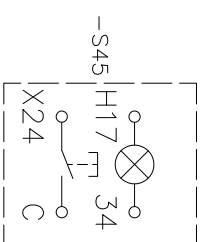
COUNTER

TUBE TRANSFER

TRANSFER MODE

HYDRAULIC PUMP START

TOGETHER INDIVIDUAL



STOPPER FORWARD

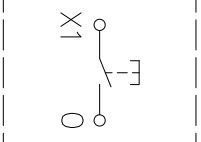
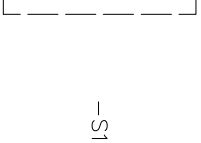
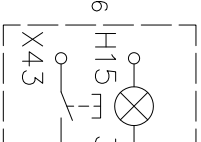
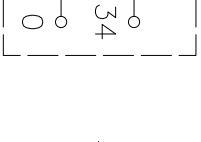
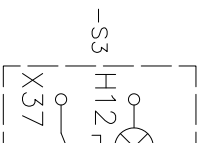
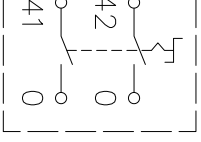
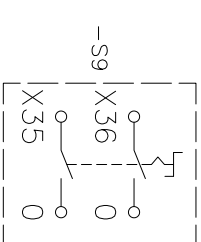
TUBE END POSITION FIXED

M1 RUN

M2 RUN

TOOL-HEAD

FEED BACK PROCEDURE



LEFT VISE

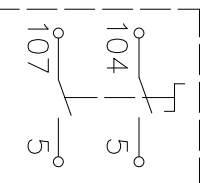
RIGHT VISE

LEFT SPINDLE FORWARD RIGHT SPINDLE FORWARD

STOP

MANUAL

-S11

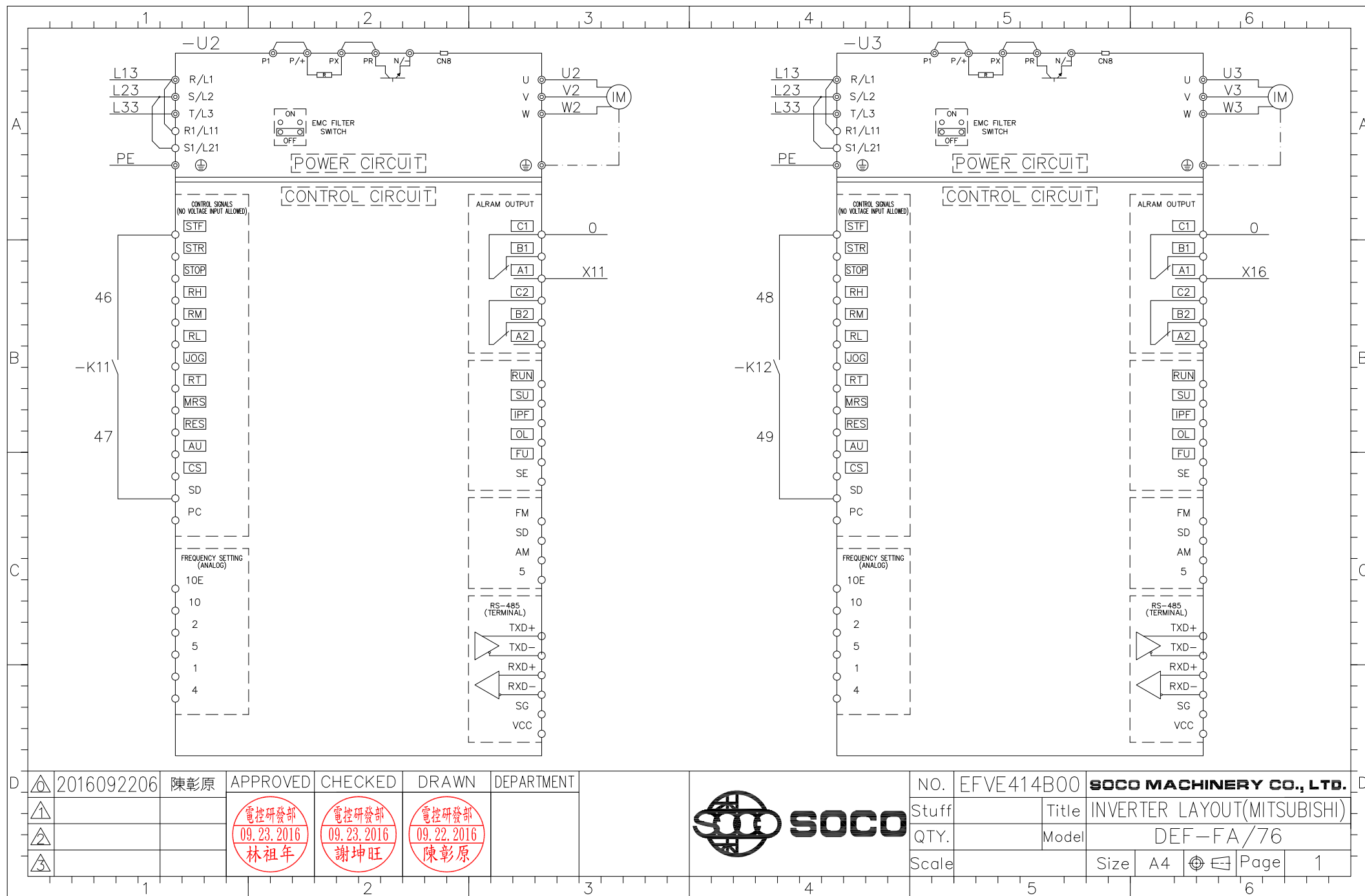


ADJUST MOTOR



No.	EFVE413B00	SOCO MACHINERY CO., LTD.	
Stuff		Title	CONTROL PANEL LAYOUT
QTY.		Model	DEF-FA/76
Scale	1:1.5	Size	A3
		Page	

2016092206	陳彰原	APPROVED	CHECKED	DRAWN	DEPARTMENT
		電控研發部 09.23.2016 黃瑞麟	電控研發部 09.23.2016 謝坤旺	電控研發部 09.22.2016 陳彰原	



△	2016092206	陳彰原	APPROVED	CHECKED	DRAWN	DEPARTMENT
△			電控研發部 09.23.2016 林祖年	電控研發部 09.23.2016 謝坤旺	電控研發部 09.22.2016 陳彰原	
△						
△						



NO.	EFVE414B00	SOCO MACHINERY CO., LTD.					
Stuff		Title	INVERTER LAYOUT(MITSUBISHI)				
QTY.		Model	DEF-FA/76				
Scale			Size	A4		Page	1

1		2		3		4		5		6					
A	ITEM		PART NUM.	DESCRIPTION				TYPE		QT'Y					
	-B1		YK0031	PNEUMATIC PRESSURE DETECTOR 壓力開關				PSA-SD		01					
	-C1 (CE/CSA)		WC0071	COUNTER 計數器				<OMRON>H7CX-A4D-N		01					
	-F2 (200~240V)		WD0327	MOTOR-PROTECTIVE BREAKER 馬達保護開關				<MOELLER>PKZM0-4		01					
	-F2 (380~415V)		WD0326	MOTOR-PROTECTIVE BREAKER 馬達保護開關				<MOELLER>PKZM0-2,5		01					
	-F2 (440~600V)		WD0325	MOTOR-PROTECTIVE BREAKER 馬達保護開關				<MOELLER>PKZM0-1,6		01					
	-F7		WD0314	CIRCUIT PROTECTOR 迴路保護器				<MOELLER>FAZ-S2		01					
	-F8		WD0314	CIRCUIT PROTECTOR 迴路保護器				<MOELLER>FAZ-S2		01					
	-F9		WD0314	CIRCUIT PROTECTOR 迴路保護器				<MOELLER>FAZ-S2		01					
	-F10		WD0316	CIRCUIT PROTECTOR 迴路保護器				<MOELLER>FAZ-S4		01					
B	-G1		WF0016	POWER SUPPLY 電源供應器				<MEAN WELL>SP-200-24 (附固定片)		01					
	-H1		WH0059	INDICATING LAMP 狀態指示燈				LED ϕ 8 24V 紅色包鐵		01					
	-H2		WH0059	INDICATING LAMP 狀態指示燈				LED ϕ 8 24V 紅色包鐵		01					
	-H3		WH0059	INDICATING LAMP 狀態指示燈				LED ϕ 8 24V 紅色包鐵		01					
	-H4		WH0059	INDICATING LAMP 狀態指示燈				LED ϕ 8 24V 紅色包鐵		01					
	-H5		WH0059	INDICATING LAMP 狀態指示燈				LED ϕ 8 24V 紅色包鐵		01					
	-H6		WH0059	INDICATING LAMP 狀態指示燈				LED ϕ 8 24V 紅色包鐵		01					
C	-H10		WH0012	POWER INDICATOR 指示燈				<YK>D22, 24V 白色		01					
	-H11		WH0144	WARNING LAMP 警示燈				<PATLITE>MR4-302BQ-RYG		01					
	-K1		WS0527	MAGNETIC CONTACTOR 電磁接觸器				<MOELLER>DILM12-10, AC24V		01					
	-K5		WR0088	SAFETY RELAY 安全模組				<BANNER>SC26-2		01					
	-K8		WR0033	RELAY 繼電器				<OMRON>MY-4NJ, DC24V		01					
	-K9		WR0033	RELAY 繼電器				<OMRON>MY-4NJ, DC24V		01					
D	△0	2016092206	陳彰原	APPROVED	CHECKED	DRAWN	DEPARTMENT		NO.	EFVE415B00		SOCO MACHINERY CO., LTD			
	△1			林祖年 09.23.2016	謝坤旺 09.23.2016	陳彰原 09.22.2016			Stuff		Title	PARTS LIST_1/9			
	△2								QTY.		Model	DEF-FA/76			
	△3								Scale			Size	A4	Page	
1		2		3		4		5		6					

1		2		3		4		5		6							
A												A					
	ITEM		PART NUM.	DESCRIPTION			TYPE			QT'Y							
	-K10		WS0527	MAGNETIC CONTACTOR 電磁接觸器			<MOELLER>DILM12-10, AC24V			01							
	-K11		WR0061	RELAY 繼電器			<IDEC>RJ2S-CLD-D24			01							
	-K12		WR0061	RELAY 繼電器			<IDEC>RJ2S-CLD-D24			01							
	-K13		WD0342	AUXILIARY CONTACT 輔助接點			<MOELLER>NHI11-PKZ0			01							
	-K18		WR0061	RELAY 繼電器			<IDEC>RJ2S-CLD-D24			01							
	-K19		WR0061	RELAY 繼電器			<IDEC>RJ2S-CLD-D24			01							
	-K20		WR0061	RELAY 繼電器			<IDEC>RJ2S-CLD-D24			01							
	-K21		WR0061	RELAY 繼電器			<IDEC>RJ2S-CLD-D24			01							
B	-K25		WR0061	RELAY 繼電器			<IDEC>RJ2S-CLD-D24			01	B						
	-K42		WR0061	RELAY 繼電器			<IDEC>RJ2S-CLD-D24			01							
	-K30		WS0629	MAGNETIC CONTACTOR 電磁接觸器			<MOELLER>DILM25-01, AC24V			01							
	-K31		WS0629	MAGNETIC CONTACTOR 電磁接觸器			<MOELLER>DILM25-01, AC24V			01							
	-K33		WR0096	RELAY 繼電器			<OMRON>G7SA-4A2B-DC24			01							
	-K32		WR0096	RELAY 繼電器			<OMRON>G7SA-4A2B-DC24			01							
	-K34		WR0061	RELAY 繼電器			<IDEC>RJ2S-CLD-D24			01							
	-M1			TUBE TRANSFER MOTOR 輸料馬達						01							
	-M3		EFMG01	SPINDLE MOTOR 主軸馬達			3HP 4P			01							
	-M4		EFMG01	SPINDLE MOTOR 主軸馬達			3HP 4P			01							
C	-Q1		WS0463	POWER SWITCH 電源開關			<MOELLER>P1-32/V/SVB-SW (32A)			01	C						
			WS0464	POWER SWITCH SAFETY COVER 電源開關保護蓋			<MOELLER>H-P1			02							
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	-S1											WB0073											EMERGENCY STOP PUSH BUTTON											急停開關											<FUJI>AR22V2R-02R (RED)											01																																																																												
	-S2											WH0026											ILLUMINATION PUSH BUTTON											照光式按鈕											<YK>D22, 24V (GREEN)											01																																																																												
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	-S9											WS0094											SELECT SWITCH											選擇開關三段式											<YK>D22, 1A-0-1A 雙向自動復歸											01																																																																												
	-S10											WS0094											SELECT SWITCH											選擇開關三段式											<YK>D22, 1A-0-1A 雙向自動復歸											01																																																																												
	-S12											WS0020											SELECT SWITCH											四段切換開關											<SHAN HO>SC-68B 360 度(1-4A)											01																																																																												
	-S13											WB0011											PUSH BUTTON											平頭按鈕											<YK>D22 (RED)											01																																																																												
	-S14											WZ0246											PROXIMITY SWITCH											近接開關											<RIKO>RN05-N (3M)											01																																																																												
C	-S15											WZ0246											PROXIMITY SWITCH											近接開關											<RIKO>RN05-N (3M)											01																																																																												
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	-S17											WZ0246											PROXIMITY SWITCH											近接開關											<RIKO>RN05-N (3M)											01																																																																												
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A	ITEM		PART NUM.	DESCRIPTION			TYPE			QT'Y					
	-S37		WS0026	SELECT SWITCH 選擇開關二段式			<YK>D22, 1A1B			01					
	-S40		WS0026	SELECT SWITCH 選擇開關二段式			<YK>D22, 1A1B			01					
	-S43		WZ0228	REED SWITCH 磁簧開關			<UNIMEC>LN01G			01					
	-S44		WZ0228	REED SWITCH 磁簧開關			<UNIMEC>LN01G			01					
	-S45		WH0026	ILLUMINATION PUSH BUTTON 照光式按鈕			<YK>D22, 24V (GREEN)			01					
	-S51		WB0074	PUSH BUTTON 按鈕開關			<YK>D22 1A1B(BLUE)			01					
	-S52		WS0026	SELECT SWITCH 選擇開關二段式			<YK>D22, 1A1B			01					
B	-T1 (200,208,220 日/加,230,240V)		WA0092	1φ TRANSFORMER 變壓器 360VA		0.200-240/0.24(110).0.110(250)			01						
	-T1 (220,380,400,415,440V)		WA0091	1φ TRANSFORMER 變壓器 360VA		0.220-440/0.24(110).0.110(250)			01						
	-T1 (460,480V)		WA0222	1φ TRANSFORMER 變壓器 360VA		0.380-480/0.24(110).0.110(250)			01						
	-T1 (575,600V)		WA0075	1φ TRANSFORMER 變壓器 360VA		0.480-600/0.24(110).0.110(250)			01						
	-U1		WN0425	PLC 可程式控制器		<SHIH LIN>AX1N-60MR-ES			01						
	-U4		WR0041	RELAY MODULE 繼電器模組		BK-4N-D24			01						
	-U5		WR0041	RELAY MODULE 繼電器模組		BK-4N-D24			01						
	-U6		WN0474	PLC EXTENDED MODULE 擴充模組		<SHIH LIN>AX2N-8ER-ES			01						
C	-U10		WZ0453	LIGHT CURTAIN 安全光幕		<BANNER>SLLP23-980P88			01						
			WZ0454	CONNECTOR CABLE 安全光幕連接線		<BANNER>QDE-825D			02						
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	-X6											XF0015											RELAY SOCKET											繼電器座											<OMRON>PYF-14A-E (MY-4 用)											01																					
	-X7											XF0015											RELAY SOCKET											繼電器座											<OMRON>PYF-14A-E (MY-4 用)											01																					
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	-X11											XC0149											TERMINAL BLOCK											接地端子台											<TEND>TB-6											01																					
	-X12											XC0148											TERMINAL BLOCK											接地端子台											<TEND>TB-12											01																					
	-X13											XC0288											TERMINAL BLOCK											端子台											<IDEC>BND15W											30																					
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	-X14											XC0288											TERMINAL BLOCK											端子台											<IDEC>BND15W											50																					
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	-X20											XF0022											RELAY SOCKET											繼電器座											<IDEC>SJ2S-07L											01																					
B	-X21											WD0370											WIRING SET											接線組											<MOELLER>PKZM0-XDM12											01																					
	-X26											XF0022											RELAY SOCKET											繼電器座											<IDEC>SJ2S-07L											01																					
	-X27											XF0022											RELAY SOCKET											繼電器座											<IDEC>SJ2S-07L											01																					
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	-X42											XF0022											RELAY SOCKET											繼電器座											<IDEC>SJ2S-07L											01																					
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A	ITEM		PART NUM.	DESCRIPTION			TYPE			QT'Y					
	FOR HYDRAULIC TYPE														
	-F33 (200~240V)		WD0329	MOTOR-PROTECTIVE BREAKER	馬達保護開關	<MOELLER>PKZM0-10			01						
	-F33 (380~480V)		WD0328	MOTOR-PROTECTIVE BREAKER	馬達保護開關	<MOELLER>PKZM0-6,3			01						
	-F33 (575~600V)		WD0327	MOTOR-PROTECTIVE BREAKER	馬達保護開關	<MOELLER>PKZM0-4			01						
	-H8		WH0059	INDICATING LAMP	狀態指示燈	LED, ϕ8, 24V, 紅色包鐵 (RED)			01						
	-K17		WD0342	AUXILIARY CONTACT	輔助接點	<MOELLER>NHI11-PKZ0			01						
	-K44		WR0061	RELAY	繼電器	<IDEC>RJ2S-CLD-D24			01						
	-K50		WS0527	MAGNETIC CONTACTOR	電磁接觸器	<MOELLER>DILM12-10, AC24V			01						
	-M7		EFMG05	HYDRAULIC PUMP	油壓馬達	3HP 4P			01						
B	-S50		WH0056	ILLUMINATION PUSH BUTTON	照光式按鈕	<YK>D22, 24V (YELLOW)			01						
	-X25		WD0370	WIRING SET	接線組	<MOELLER>PKZM0-XDM12			01						
	-X44		XF0022	RELAY SOCKET	繼電器座	<IDEC>SJ2S-07L			01						
	-X60		ZL0028	CONNECTOR	電源接頭(藍矜)	<LAN LING>LLPM-706-28-4S			01						
	-X60		ZL0033	CONNECTOR	電源接頭(藍矜)	<LAN LING>LLPM-706-28-4PT 金屬軟管用			01						
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D	△0	2016092206	陳彰原	APPROVED	CHECKED	DRAWN	DEPARTMENT		NO.	EFVE420B00		SOCO MACHINERY CO., LTD			
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A	ITEM		PART	NUM.	DESCRIPTION		TYPE		QT'Y						
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	-F5(200~240V)		WD0329		MOTOR-PROTECTIVE BREAKER	馬達保護開關	<MOELLER>PKZM0-10		01						
	-F5(380~480V)		WD0328		MOTOR-PROTECTIVE BREAKER	馬達保護開關	<MOELLER>PKZM0-6,3		01						
	-F5(575~600V)		WD0327		MOTOR-PROTECTIVE BREAKER	馬達保護開關	<MOELLER>PKZM0-4		01						
	-F6 (200~240V)		WD0329		MOTOR-PROTECTIVE BREAKER	馬達保護開關	<MOELLER>PKZM0-10		01						
	-F6 (380~480V)		WD0328		MOTOR-PROTECTIVE BREAKER	馬達保護開關	<MOELLER>PKZM0-6,3		01						
	-F6 (575~600V)		WD0327		MOTOR-PROTECTIVE BREAKER	馬達保護開關	<MOELLER>PKZM0-4		01						
B	-K6		WS0527		MAGNETIC CONTACTOR	電磁接觸器	<MOELLER>DILM12-10, AC24V		01						
	-K7		WS0527		MAGNETIC CONTACTOR	電磁接觸器	<MOELLER>DILM12-10, AC24V		01						
	-K14		WD0342		AUXILIARY CONTACT	輔助接點	<MOELLER>NHI11-PKZ0		01						
	-K15		WD0342		AUXILIARY CONTACT	輔助接點	<MOELLER>NHI11-PKZ0		01						
	-X22		WD0370		WIRING SET	接線組	<MOELLER>PKZM0-XDM12		01						
	-X23		WD0370		WIRING SET	接線組	<MOELLER>PKZM0-XDM12		01						
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	WITH INVERTER												
	-E1		WX0003		FAN 通風過濾網風扇組		FU-9703C-1S (AC110V 不含電線)		01				
	-E2		WX0003		FAN 通風過濾網風扇組		FU-9703C-1S (AC110V 不含電線)		01				
	-U2(200~240V)		WI0435		INVERTER 變頻器		<MITSUBISHI>FR-A820-00167-1-N6 (200-240V		01				
	-U2(380~480V)		WI0446		INVERTER 變頻器		<MITSUBISHI>FR-A840-00083-1-N6 (380-480V		01				
	-U3(200~240V)		WI0435		INVERTER 變頻器		<MITSUBISHI>FR-A820-00167-1-N6 (200-240V		01				
	-U3(380~480V)		WI0446		INVERTER 變頻器		<MITSUBISHI>FR-A840-00083-1-N6 (380-480V		01				
B	-X50		WI0296		CONTROL PANEL CONNECT 操作面板連接接頭		<MITSUBISHI>FR-ADP		01				
	-X51		WI0296		CONTROL PANEL CONNECT 操作面板連接接頭		<MITSUBISHI>FR-ADP		01				
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	LENGTH ADJUSTMENT BY MOTOR														
	-F4 (200~240V)		WD0325	MOTOR-PROTECTIVE BREAKER	馬達保護開關	<MOELLER>PKZM0-1,6			01						
	-F4 (380~415V)		WD0324	MOTOR-PROTECTIVE BREAKER	馬達保護開關	<MOELLER>PKZM0-1			01						
	-F4 (440~600V)		WD0323	MOTOR-PROTECTIVE BREAKER	馬達保護開關	<MOELLER>PKZM0-0,63			01						
	-K16		WD0374	AUXILIARY CONTACT	輔助接點	<MOELLER>NHI-E-11-PKZ0			01						
	-K3		WS0527	ELECTRICMAGNETIC CONTACTOR	電磁接觸器	<MOELLER>DILM12-10, AC24V			01						
	-K4		WS0527	ELECTRICMAGNETIC CONTACTOR	電磁接觸器	<MOELLER>DILM12-10, AC24V			01						
	-M5		EFMG02	ADJUST MOTOR	機頭調整馬達	1/4HP4P (鋁製)			01						
	-P1		WC0043	LENGTH DISPLAY	尺寸顯示器	<SOCO>CA-60K-132, AC24V			01						
B	-P2		WZ0149	ENCODER	譯碼器	<LINE>CB-500HC			01						
	-S11		WS0094	SELECT SWITCH	選擇開關三段式	<YK>D22, 1A-0-1A 雙向自動復歸			01						
	-S26		WZ0060	LIMIT SWITCH	微動開關	<MOUJEN>ME-8108F			01						
	-X24		WD0372	WIRING SET	接線組	<MOELLER>PKZM0-XRM12			01						
	-X29		WS0530	MECHANICAL INTERLOCK	機械連鎖	<MOELLER>DILM12-XMV			01						
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