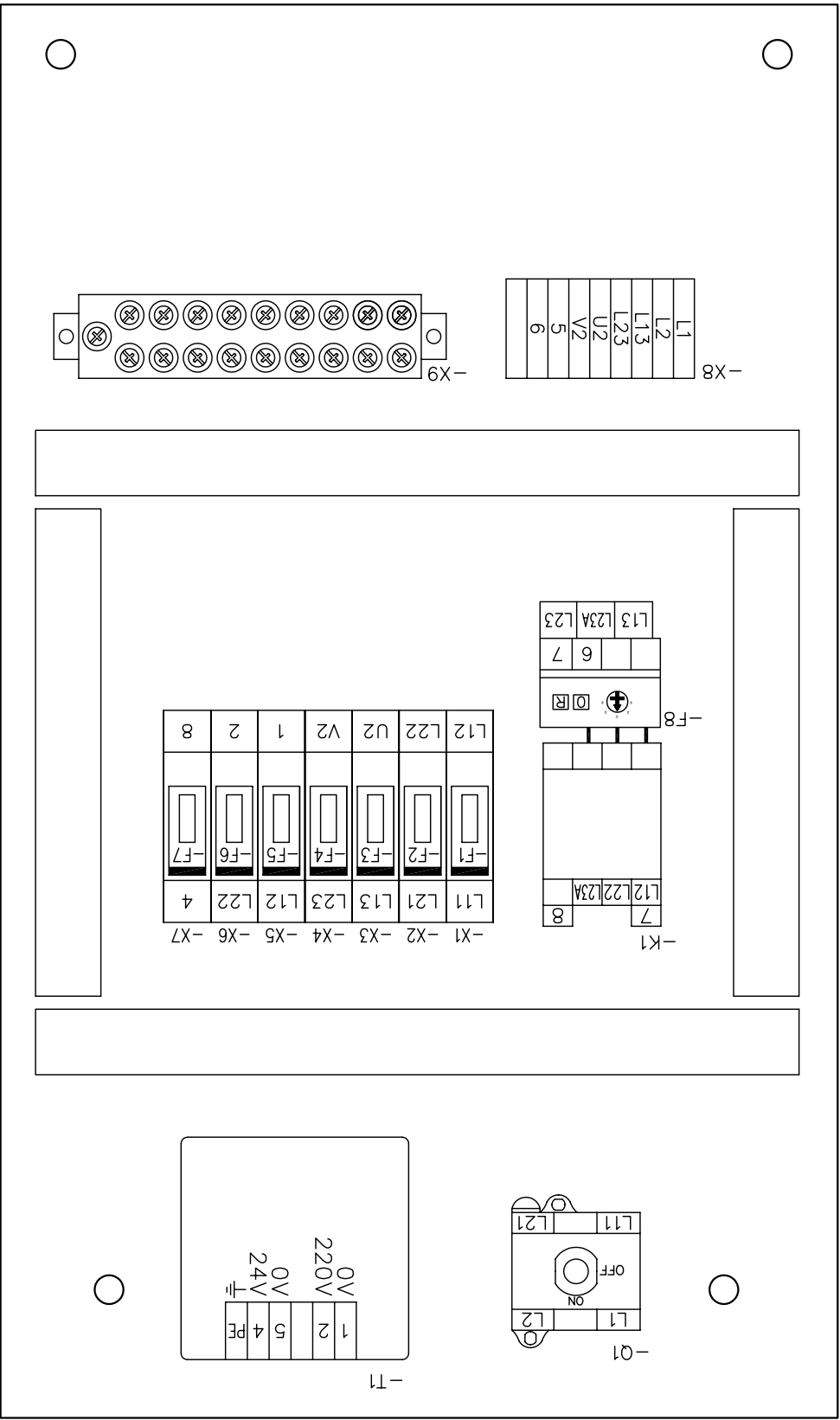


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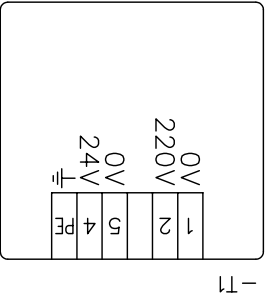
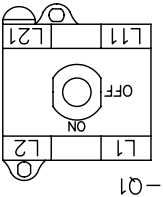
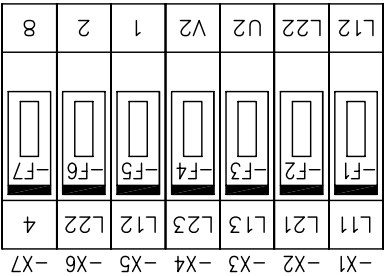
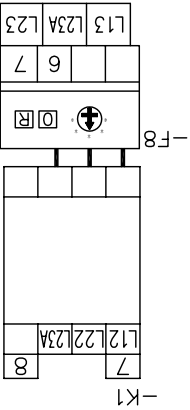
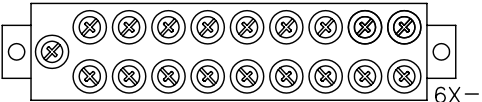
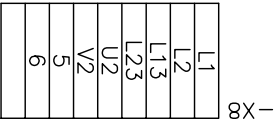
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1	H0VF101B00	INDEX
2	H0VF102B00	POWER & CONTROL CIRCUIT
3	H0VF103B00	CONTROL PANEL LAYOUT
4	H0VF104B00	OPERATE PANEL LAYOUT
5	H0VF105B00	PARTS LIST

1ø220V

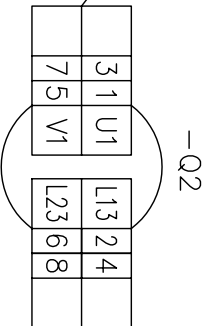
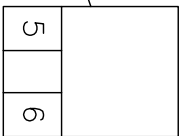
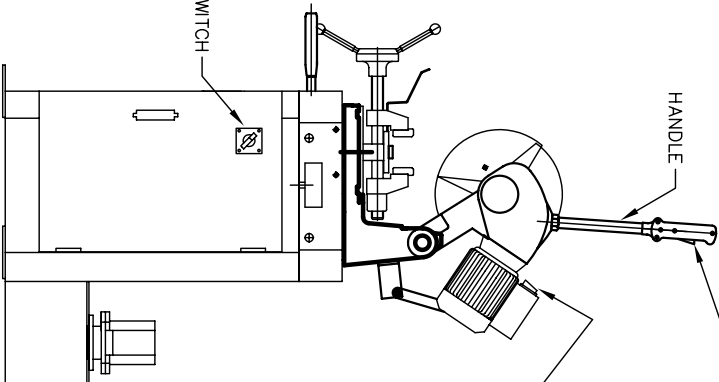
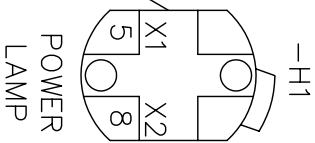
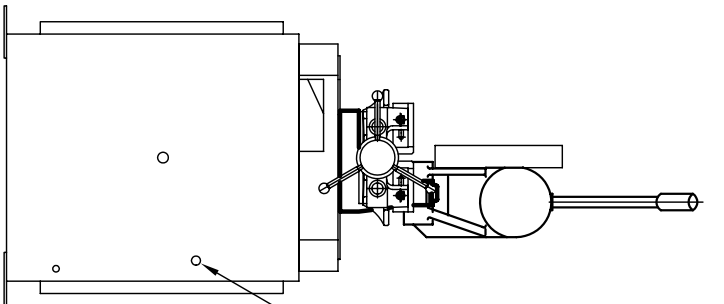
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	△			工程 部 04.13.2007 黃瑞麟	工程 部 04.06.2007 謝坤旺	工程 部 04.06.2007 徐緯祥			Stuff	Title	INDEX
	△							QTY.	Model	MC-275F	
	△							Scale	Size	A4	Page
		1			2		3	4	5		6



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D	A		B		C		D							
	2007040605		徐緯祥		APPROVED		CHECKED		DRAWN		DEPARTMENT		D	
	A				工程 部		工程 部		工程 部					
	B				04.13.2007		04.06.2007		04.06.2007					
	C				黃瑞麟		謝坤旺		徐緯祥					
	1													
			2								3			
														
														
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											Stuff		Title	
											QTY.		Model	
											Scale		1:2.5	
											Size		A4	
											Page		6	



FRONT VIEW

RIGHT SIDE VIEW

1 ϕ 220V

D		A		B		C		D	
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A	ITEM		PART NUM.	DESCRIPTION		TYPE		QT'Y								
	-F1,-F2		WD0180	FUSE	保險絲	10*38-AM-16A (慢速型)		02								
	-F3,-F4		WD0195	FUSE	保險絲	10*38-AM-1A (慢速型)		02								
	-F5,-F6		WD0017	FUSE	保險絲	10*38-GL-1A (快速型)		02								
	-F7		WD0018	FUSE	保險絲	10*38-GL-2A (快速型)		01								
	-F8		WD0145	THERMO RELAY	積熱電驛	RHN-10A 8.5-12.5		01								
	-H1		WH0012	POWER LAMP	指示燈	D22 24V 白色		01								
	-K1		WS0068	ELECTROMAGNETIC CONTACTOR	電磁接觸器	CN-16 3A1B AC24V		01								
B	-M1		H0MG01	SPINDLE MOTOR	立式馬達	(1.5HP 4P)		01								
	-M2		H0MG02	COOLANT PUMP	浸水式邦浦	(1/8HP 4P)		01								
	-Q1		WS0351	POWER SWITCH	電源開關	T0-2-1/V/SVB-SW (聖峻)		01								
	-Q2		WS0276	MOTOR SWITCH	電源開關	CA20-A292-EG-G221 黑白頭		01								
	-S2		H0A028	HANDLE SWITCH	電動開關			01								
	-T1(220,380,400,415,440V)		WA0094	1 ϕ TRANSFORMER	變壓器 (60VA)	0.220.380.400.415.440/0.19(30)0.24(30VA).G		01								
	-T1(200,208,220,日.加,230,240V)		WA0095	1 ϕ TRANSFORMER	變壓器 (60VA)	0.200.208.220.230.240/0.19(30)0.24(30VA).G		01								
	-X1,-X2,-X3,-X4,-X5,-X6,-X7		WD0019	FUSE SOCKET	保險絲座	10*38*1P		07								
C	-X8		XC0822	TERMINAL BLOCK	端子台	BNH-15MW (和泉)		09								
			WK0055	END PLATE	端子台側片	BNE-15W (和泉)		01								
	-X9		XC0148	TERMINAL BLOCK	接地端子台	TB-12		01								
D	△0	2007040605	徐緯祥	APPROVED	CHECKED	DRAWN	DEPARTMENT			NO.	H0VF105B00		SOCO MACHINERY CO., LTD			
	△1			黃瑞麟 04.13.2007	謝坤旺 04.06.2007	徐緯祥 04.06.2007				Stuff		Title	PARTS LIST			
	△2									QTY.		Model	MC-275F			
	△3									Scale			Size	A4	Page	
1		2		3		4		5		6						