

Item/Model			DEF-FA/60SS
Working capacity	Round tube (Mild steel)	Range	O.D. Ø16~Ø60 mm
		Wall thickness	MAX. 4 mm
		Position	Tube Inside & outside edge chamfering & facing
		Max. facing depth	0.5 mm
	Solid bar (Mild steel)	Range	O.D. Ø9~Ø30 mm
		Position	Outside chamfering only (C5 chamfer)
	Workpiece length		25 ~ 300 mm
Spindle motor			1.5 kW , 6P (Both sides)
Spindle speed		60Hz	912 RPM
		50Hz	760 RPM
Cutting head feeding axis			Hydraulic cylinder
Material loading			Rack type
Rack loading capacity			50 kg
Hydraulic pump motor			1.5 kW /4P , 20 L/min
Hydraulic pressure			55 kg/cm ²
Capacity of hydraulic reservoir			100 L
Compressed air			6~8 bar
Total consumption of air			120 L/min
Total power requirement capacity			4.7 kW
Standard accessories			1.One standard tool head (E3K234) 2.One set of standard tool seats (Q+R) 3.One set of chamfering clamps (For one O.D. size) 4.Tool box with standard hand tools
Optional accessories			1.Special tool's head and tool seats for: Tube chamfering O.D. Ø9~Ø16mm Boring / deep chamfers Radius chamfering Solid bar outside chamfer + centering 2.Different tube O.D. size clamps 3.Loading magazine BTM (#11~#15) 4.RPM speed inverter (Both sides) 5.Chamfering for oil mist system
Dimensions (L×W×H)			228 x 156 x 159 cm
Weight			1550 kg

APPROVED

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EDITOR

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