

Item/Model			DEF-FANC/60SS
Working capacity	Round tube (Mild steel)	Range	O.D. Ø10~Ø60 mm
		Wall thickness	MAX. 5.5 mm
		Position	Tube inside/outside edge chamfering & facing
		Max. facing depth	MAX. 0.5 mm
	Solid bar (Mild steel)	Range	O.D. Ø10~Ø30 mm
		Position	Outside chamfering only (Max. C5)
	Workpiece Length		25~350 mm
	Precision		±0.05mm
Spindle Motor			2.25 kW/6P (Both sides)
Spindle speed			450~1520 RPM (912 RPM@60Hz)
Cutting head feeding axis			0.85kW servo motor (Both Sides)
Rear clamp feeding axis			Pneumatic cylinder
Material loading			Rack type
Rack loading capacity			50 kg
Compressed air			6~8 bar
Interface			Touch screen
File storage capacity			250 files
Chamfering mode			Standard / Chip breaking
Total power requirement capacity			18kW
Standard accessories			1.One standard tool head (E3K234) 2.One set of standard tool seats (Q+R) 3.One set of chamfering clamps (For One O.D. Size) 4.Tool box with standard hand tools 5.RPM speed inverter (Both sides) 6.Chips separation system
Optional accessories			1.Special tool head & tool seats for : ● Tube chamfering O.D. Ø10~Ø16mm ● Boring / deep chamfering ● Radius chamfering ● Solid bar centering 2.Different O.D. size clamps 3.Load magazine BTM(#11~#15) 4.Oil mist system for chamfering 5Automatic chip conveyor
Dimensions (LxWxH)			265 x 185 x 170 cm
Weight			2650 kg

APPROVED

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EDITOR

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