

Item/Model			EF-AC/60	EF-AC/80	EF-AC/115	EF-AC/115U	
Working capacity	Round tube (Mild steel)	Range (mm)	Ø16~Ø60	Ø16~Ø80	Ø16~Ø115		
		Wall thickness (mm)	MAX. 2	MAX. 4	MAX. 5		
		Position	Tube Inside & outside edge chamfering & facing				
		Max. facing depth	0.5 mm				
	Solid bar (Mild steel)	Range (mm)	Ø9~Ø25	Ø9~Ø50	Ø9~Ø60	Ø15~Ø60	
		Position	Outside chamfering only (C3 chamfer)	Outside chamfering only (C4 chamfer)	Outside chamfering only (C5 chamfer)	Outside chamfering only (C5 chamfer)	
	Spindle motor		0.75 kW/4P	2.25 kW/6P	3.75 kW/6P	3.75 kW/6P	
	Spindle speed (RPM)	60Hz	1500/781	912	710/581	710/581	
50Hz		1200/651	760	589/482	589/482		
Cutting head feeding axis			Pneumatic cylinder				
Feeding way			Manual				
Compressed air			6~8 bar				
Total consumption of air			120 L/min				
Total power requirement capacity			0.87 kW	2.4 kW	3.9 kW	3.9 kW	
Standard accessories			1.One standard tool head(E3K234) (EF-AC/115:EZA017) 2.One set of standard tool seats (Q+R) 3.One set of chamfering clamps (For one O.D. size) 4.Tool box with standard hand tools				
Optional accessories			1.Special tool head and tool seats 2.Different tube O.D. size clamps (EF-AC/60/80/115) 3.Special clamp.Ø15~Ø40 (EF-AC/115U) 4.RPM speed inverter 5.Chamfering for oil mist system				
Dimensions (L×W×H) (cm)			64x100x111	80x75x135	93x75x135	110x89x135	
Weight (kg)			270	360	420	510	

APPROVED

陳仲哲

EDITOR

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